

USER MANUAL

TC7000
INTRINSICALLY
SAFE THERMAL
IMAGING CAMERA



Congratulations – You are the owner of the first fully **radiometric thermal imaging camera** designed and certified specifically for use in **hazardous (explosive) atmospheres**.



TC7000 is certified ATEX/IECEx as follows:

- Ex ib IIC T4 Tamb -10°C to +40°C (Vapour)
- Ex ib IIIC T200°C Db Tamb -10°C to +40°C (Dust)
- Ex ib I Mb (Mining)



Please ensure that the certification matches or exceeds the hazardous area characteristics that will be clearly displayed on site.



Whilst in a hazardous area, do not attempt to change batteries or download images, these tasks should only be undertaken after returning to a safe area.

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GETTING TO KNOW YOUR TC7000



- | | |
|-------------------|----------------------|
| 1 | 4 |
| Neck Strap Points | Wrist Strap Points |
| 2 | 5 |
| RFID Scanner | USB Connection Point |
| 3 | 6 |
| Focus Ring | 135° Swivel Lens |



- | | | |
|--------------|----------|----------|
| 1 | 4 | 7 |
| Image Save | Menu Key | Level + |
| 2 | 5 | 8 |
| Power Switch | Span + | Level - |
| 3 | 6 | 9 |
| View Key | Span - | Joystick |

GETTING STARTED

1

Check the contents of your TC7000. The shipping case should include the following items:

- TC7000 Thermal Imaging Camera
- USB Communication Wand
- USD Documentation Key
- Certificate of Conformity
- Neck Strap
- Rechargeable Battery Pack
- Lens Cleaner
- Wrist Strap
- Access key
- Battery Charging Station and Mains Charging unit

2

Please ensure that you fully charge the battery prior to use. The battery is charged using the docking station supplied. (See page 7.)

3

Before using TC7000 consider the objects that you are going to image. Will you use comparative thermography (simply looking for temperature difference) or are you going to attempt to make an accurate temperature measurement?

4

For comparative thermography, do not amend the emissivity setting and leave this constant every time you carry out imaging. Temperature differences over time will then be valid although the ambient temperature may have changed as well as the electrical or mechanical load of the object.

5

For accurate thermal measurement the emissivity of the object will need to be considered and the camera emissivity setting corrected.

In addition background and reflected ambient will need to be considered as well as thermal and solar reflection and relative humidity.



Please Note: It is recommended that users attend formal thermography training to understand the implication of these parameters.

A GUIDE TO CHARGING YOUR TC7000

1

Remove the battery from the battery compartment of the camera.

2

Plug the mains charging unit to a mains circuit and plug the jack from the charging unit into the battery station.

3

Insert the battery into the battery charging compartment on the battery charging station. A green light will show that the unit has power. The charging light on the charging unit will flash amber whilst the charger assesses the charge held on the battery. Following this a solid amber light will be displayed showing that the unit is charging.

4

When the amber light is no longer displayed, the battery is fully charged.

5

Remove the battery from the charging compartment.

6

Insert the battery pack into the camera paying careful attention to the orientation of the pack.

7

Insert the battery pack into the camera paying careful attention to the orientation of the pack.

8

Remove battery when the camera is no longer in use. **DO NOT REMOVE BATTERY WHILST IN HAZARDOUS AREA.**

1

Rechargeable/Removable Battery

2

Mains Charging Unit

3

Battery Charging Station



A GUIDE TO YOUR HOME SCREEN

1

RFID Tag Status Bar

2

Temperature Reading Spot #1

3

Temperature Spot #1

4

Maximum Image Temperature

5

Temperature Scale

6

Minimum Image Temperature

7

Battery Charge Indicator

8

Ambient Temperature Selected

9

Reference Temperature Selected

10

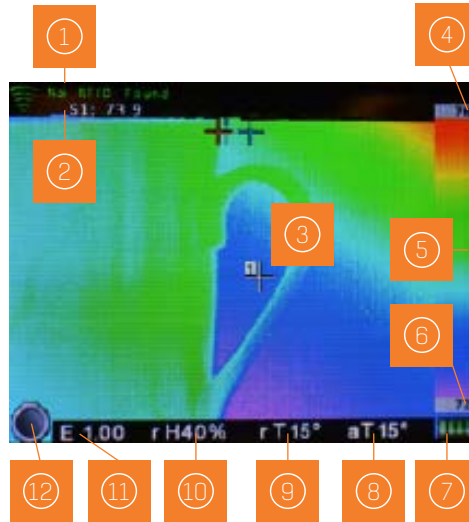
Relative Humidity Selected

11

Emissivity Selected

12

IW Transmission Correction Icon



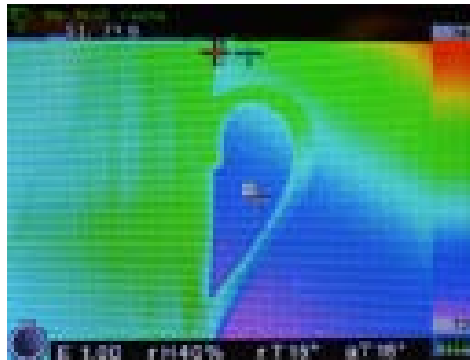
FOCUS

- Correct focus is critical in producing an effective thermal image. Slowly rotate the knurled orange Focus Ring on the front of the lens until the object is clearly in view. You may find that the best focus is easier to achieve using a grey scale palette. Make sure that you focus on the object to be measured rather than the background.

CREATING A THERMAL IMAGE

- Switch on the TC7000 by pressing and holding the power switch for at least 3 seconds.
- Ensure auto Level/Span is enabled. (See Settings section on P.13)
- Ensure that camera is correctly focused.
- You should now see a high quality thermal image and be able to discern small spatial and temperature differences.
- Spots (crosshairs) can be moved by using the joystick. The temperature at that point is displayed on the top left of the display. When the crosshair is highlighted, pressing and holding the joystick will allow the emissivity of that spot only to be changed.

- Pressing the joystick again will highlight each spot in turn. This is followed by the option for the TC7000 to scan for an RFID tag. Place the top front of the camera within 5 cm of an RFID tag and press/hold the joystick again. The RFID tag information will be displayed and can be edited. (See detailed RFID Section on P.11)



MENU SELECTION

- All other camera settings and features are selected through the menu button. Press this once to display 6 icons.
- When the NUC icon is highlighted one press of the joystick will perform a manual Non Uniformity Correction (NUC). This should not be required in normal use as the NUC is carried out automatically when required. A distinct click will be heard when the NUC is performed and the thermal image will be refreshed. A manual NUC may be required when moving to different ambient temperatures but very frequent NUC operation will seriously impact battery life.
- When the analysis icon is highlighted moving the joystick down will cycle through crosshair (spot) selection (0,1,2 or 3), maximum temperature display (within entire image), minimum temperature display (within entire image). (See detailed analysis section on P.12)
- The settings icon enables the user to select or deselect all of the display settings. (See detailed Settings section on P.13)
- The parameters icon allows all the measurement parameters of the thermal image to be altered to increase temperature measurement accuracy. These include emissivity, ambient temperature, atmospheric temperature, relative humidity and target distance. (See detailed parameters section on P.14)
- The clock icon enables setting of all time and date information.
- The info icon displays camera serial number, internal memory used, remaining internal memory and battery capacity.

RFID

- When an RFID tag is located an RFID details menu will be displayed which shows the hexadecimal identification of the RFID tag.
- It is recommended that an alias is then added for future identification the tag location . Use the joystick to highlight the alias section (complete with selecting OK) and then input a simple description through the qwerty options (complete with selecting OK - this can be edited later in CorDEX CONNECT)
- Select whether the RFID Tag is built into a CorDEX IR window (IW2000, IW3000, IW4000) or if it is a stand alone tag (NON CDX).
- With the RFID tag editing complete select SAVE to store this information for future use.

ANALYSIS

There are three settings in the analysis menu:

1

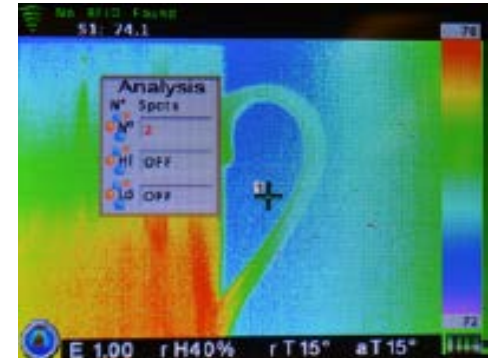
The No. spots icon allows choice of 0, 1, 2 or 3 temperature spots (crosshairs) within the display that will update in real time

2

The Hi icon enables and disables display of maximum temperature within the image as a red spot (crosshair). This temperature will be the same as the top of the temperature range in auto span/level.

3

The Lo icon enables and disables display of minimum temperature within the image as a blue spot (crosshair) This temperature will be the same as the bottom of the temperature range in auto span/level.



SETTINGS

There are 10 icons in the Settings Menu

1

The Scale Icon toggles the display of the temperature colour scale.

2

The Info Fields Icon allows display of relative humidity only, reference and ambient temperatures only, emissivity only or all.

3

To Save battery life the Auto Off Icon allows a choice of 2, 5 or 10 minutes of no activity before auto off. The off setting disables this feature.

4

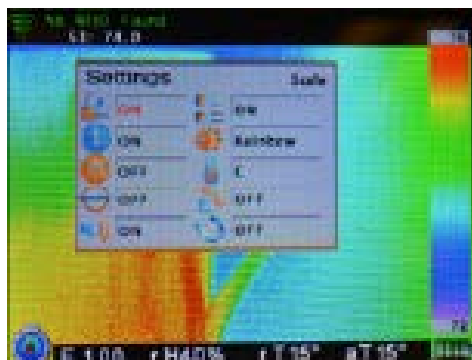
The Auto S/L Icon toggles between enabling the auto span and level setting where highest and lowest temperatures seen within the image are always displayed and manual level and span where the user can manually select span and level to adjust displayed temperature range.

5

The Voice Tag Icon enables and disables voice annotation when saving files.

6

The Text Tag Icon enables and disables text annotation when saving files.



7

The Palette Icon allows the user to choose between greyscale (black hot), greyscale (white hot), ironbow, hotmetal, rainbow, amber and sepia colour palettes.

8

The Temperature Units Icon allows the user to choose either Celsius, Fahrenheit or Kelvin temperature display

9

The Temperature Units Icon allows the user to choose either Celsius, Fahrenheit or Kelvin temperature display

10

The Periodic Save Icon allows the user to set the camera to automatically save an image every 10 seconds, 30 seconds or one minute. (This is the same as pressing the image save button on the camera)

PARAMETERS

There are 5 icons in the parameters menu all allowing the user to input temperature measurement parameters to increase measurement accuracy.

1

The Emissivity Icon accepts input of object emissivity.

2

The Amb Temp Icon accepts input of object ambient temperature.

3

The Atmos Temp Icon accepts input of atmospheric temperature.

4

The Rel Humidity Icon accepts input of relative humidity.

5

The Target Dist Icon accepts input of camera distance from target object.



LEVEL/SPAN

- Two settings are fundamental to obtaining an effective thermal image, the first is clear focus and the second is the correct thermal range which is adjusted by Level and Span Settings.
- With Auto Level and Span enabled in the Settings Menu the range is automatically adjusted to display both the hottest and coldest temperature within the field of view.
- When more sensitivity is required level and span must be set manually by disabling auto level/span in the Settings Menu and using the L+/Land S+/S- buttons on the rear of the camera. Start by increasing the span (sensitivity) to the required setting and then increase or decrease the level (range) so that the object is visible at the required sensitivity.

STORING AND ANALYSING IMAGES

- The Image Save Button on top of the handgrip is used to store images (except when periodic save is enabled).
- When you want to save an image, press the Image Save Button and a Save Image menu will appear. Use the joystick to select yes and press joystick to save.
- If RFID scan is enabled in the Settings Menu you will be asked to scan an RFID tag to link the saved image to a location.
- If text annotation is enabled in the Settings Menu you will be asked to select one of 4 pre-programmed text comments. After this the image is stored in the camera memory.
- If voice annotation is enabled in the Settings Menu you will be asked to record your message. Press the joystick on the Record Button, speak (maximum ten seconds) and then press the joystick on the Stop Button to finish.
- To review saved images within the camera press VIEW on the rear of the camera and use the joystick to select the image required. Pressing the joystick will display the stored image full size on the camera display showing all of the parameters displayed when the image was saved. Moving the joystick up and down will change the display colour palette.

Certificate Information

ATEX / IECEx Certificate No	TRAC12ATEX0037X / IECEx TRC 12.0019X
ATEX / IECEx Certificate Types	<ul style="list-style-type: none"> Ex ib IIC T4 Gb Tamb -10°C to +40°C (Vapor) Ex ib IIIC T200°C Db Tamb -10°C to +40°C (Dust) Ex ib I Mb (Mining)

Temperature Information

Measurement Range	-4°F to 1112°F (-20°C to +600°C)
Accuracy	± 2°C or 2% of reading

Imaging

Image Frequency	9Hz
Detector	320 x 240 uncooled microbolometer
Thermal Sensitivity/NETD	50mK
Spectral Range	8µm to 14µm
Field of View (FOV)	25° x 20.5°
Spatial resolution (IFOV)	1.38 mrad
Minimum focus distance	≈ 4" (10cm)
Lens	F 1.2

Image Capture

File Storage	8GB
File Formats	CDX (Radiometric) JPEG (Non-radiometric)
Voice Annotation	YES
RFID Tag Reader	<ul style="list-style-type: none"> Operates with 13.54MHz passive tags Detection range up to 5cm (1.9in) Supports ISO/IEC15693-2, ISO/IEC18000-3 tag formats

General

Operating Temperature	-4°F to 104°F (-20°C to +40°C)
Storage Temperature	-40°F to +158°F (-40°C to +70°C)
Display	3.2" Backlit LCD
Software	CorDEX CONNECT (Included)
Batteries	Removable and Rechargeable
Battery Life	Upto 8 hours



1 EC TYPE EXAMINATION CERTIFICATE

2 Equipment or protective system intended for use in potentially explosive atmospheres – Directive 94/9/EC – Annex III

3 EC Type Examination Certificate No.: **TRAC12ATEX0037X (incorporating variation V1)**

4 Equipment: **Intrinsically Safe Digital Camera DC6000 and TC7000 Thermal Imaging Camera**

5 Manufacturer: **CorDEX Instruments Ltd.,**

6 Address: **Unit 1 Owens Road, Skippers Lane Industrial Estate, Middlesbrough, Cleveland, TS6 6HE, United Kingdom**

7 This equipment and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.

8 TRaC Global Ltd, Notified Body number 0891 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment or protective system intended for use in potentially explosive atmospheres given in Annex II to the Directive.
The examination and test results are recorded in the confidential reports **TRA-010226-33-00A, TRA-010226-33-01A & TRA-017824-33-00A.**

9 Compliance with the Essential Health and Safety Requirements, with the exception of those listed in section 18 of the schedule to this certificate, has been assured by compliance with:

EN60079-0:2009

EN60079-11:2012

10 If the sign "X" is placed after the certificate number then this indicates that the equipment or protective system is subject to special conditions of safe use specified in the schedule to this certificate.

11 This EC-Type Examination certificate relates only to the design and construction of the specified equipment in accordance with Directive 94/9/EC. Further requirements of this Directive apply to the manufacture and supply of this equipment.

12 The marking of this equipment or protective system shall include the following:



II 2G Ex ib IIC T4 Gb

Tamb -10°C to 40°C

II 2D Ex ib IIIC T200°C Db

I M2 Ex ib I Mb

This certificate and its schedules may only be reproduced in its entirety and without change. This certificate is issued in accordance with the TRaC Ex Certification Scheme.

S.P. Winsor

S P Winsor, Certification Officer

Issue date: 2014-03-28

Copy No.: 1e

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Form RF355 is 16A

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 		IECEX Certificate of Conformity	
INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres <small>for rules and details of the IECEX Scheme visit www.iecex.com</small>			
Certificate No.:	IECEX TRC 12.0019X	Issue No: 1	Certificate history: Issue No. 1 (2014-03-28) Issue No. 0 (2013-03-22)
Status:	Current	Page 1 of 5	
Date of Issue:	2014-03-28		
Applicant:	CorDEX Instruments Ltd., Unit 1 Owens Road, Skippers Lane Industrial Estate, Middlesbrough, Cleveland, TS6 6HE United Kingdom		
Electrical Apparatus:	Intrinsically Safe Digital Camera DC6000 and TC7000 Thermal Imaging Camera		
Optional accessory:			
Type of Protection:	Intrinsic Safety		
Marking:	Ex ib IIC T4 Gb Tamb -10°C to 40°C Ex ib IIIC T200°C Db Ex ib I Mb		
Approved for issue on behalf of the IECEX Certification Body:	Stephen Winsor Certification Officer		
Signature: (for printed version)			
Date:			
<p>1. This certificate and schedule may only be reproduced in full.</p> <p>2. This certificate is not transferable and remains the property of the issuing body.</p> <p>3. The Status and authenticity of this certificate may be verified by visiting the Official IECEX Website.</p>			
Certificate issued by:			

IECEx Certificate of Conformity	
Certificate No:	IECEx TRC 12-00194
Date of Issue:	2014-02-26
Issue No:	1
Page 2 of 5	
<p>TRAC Global Ltd. Unit 1, Parkside Place Balmossie West Lothian EH55 8PH United Kingdom</p>	
	

TEN SUGGESTIONS FOR THERMOGRAPHY BEST PRACTICE

1

Ensure that the electrical or mechanical system you are imaging is running fully loaded to highlight thermal anomalies. A fully loaded system will generate higher temperature differential making it simpler to identify problems.

2

Ensure your image is in focus – this is important not only for image clarity but also accurate temperature discrimination and measurement. Focus should always be set to the object being measured even if this means that a surrounding area may be out of focus.

3

If working in a Zone 1 Hazardous area, ensure that your thermal imaging camera is marked with the appropriate certification to avoid risk of explosion. Employers are required to identify hazardous areas clearly for both employees and contractors.

4

If you are looking for temperatures above or below a temperature threshold, use an isotherm or maximum temperature within an area feature to clearly highlight any excess. These features save time and increase awareness as surveys can take several hours where fatigue could cause an important anomaly to be overlooked.

5

Observe a scene from different angles to minimise thermal reflection as an unusual warm area could just be your own thermal reflection. Minimise solar reflection on display screens outdoors by changing your stance or swivelling the lens to eliminate reflection.

6

Always consider the object emissivity first if you want to come close to an accurate temperature measurement, but remember that regular comparative thermography will also show temperature changes leading to potential failure.

7

For comparative thermography, ensure that thermal camera settings and especially emissivity remain consistent. Ideally system load should also be similar although this is often impractical.

8

Use infrared windows to image electrical switchgear under full load in safety. Never open cabinet doors or override protection devices, this will put you at serious risk of injury from arc flash. Even a change of airflow or dust and debris being dislodged can trigger an arc flash incident.

9

Always store images and relate them where possible to visible images when building a Report. This makes it easier to pinpoint the fault for scheduled maintenance. Choose a reporting software package that makes this process simple and consider installing RFID tags to link measurements from different technologies to one specific location.

10

Report critical items separately in the Report and draw attention to them clearly – the whole idea of thermography for preventive maintenance is to find faults and fix them before they cause a breakdown and loss of production or uptime. Choose a report software package that creates a scheduled job sheet to pass straight to the maintenance engineer.



