

CIRCLE SYSTEMS, INC.

479 West Lincoln
P.O. Box 1228
Hinckley, IL 60520
Ph.: 815-286-3271
Fax: 815-286-3352
customerservice@circlesafe.com



Technical Bulletin #268 **CircleSafe® 778A**

CircleSafe® 778A is an aerosol spray can of Mi-Glow® 800 fluorescent yellow-green particles and liquid Wetting Agent 771, formulated in water media. It is designed to be used with black light inspection to detect very fine discontinuities found in finished products and critical, highly stressed component parts. Its ultra-bright, ultra-sensitive particles allow for excellent detection. This aerosol is packaged in a carbon dioxide propellant for odor-free, fume-free, non-combustible inspection.

Properties

Particle Color: Fluorescent Yellow-Green

Concentration: 2.0 grams of particles per liter of fluid.

Characteristics: Water based, non-flammable, non-corrosive and free of odors and fumes.

Particle Size: Not less than 98% passage through US Standard No. 325 (45 µm) sieve as defined in AMS 3044. The typical range of particle sizes is from 1 to 12 µm, with an average particle size of 5 µm.

Sensitivity: CircleSafe® 778A shows a minimum of 8 lines on an AISI 01 Ketos tool steel ring (as defined in SAE AS5282), set on a 1-inch diameter copper bar, magnetized with 2500 A of direct current.

Certification: Particles meet or exceed all relevant specifications including but not limited to MIL-STD-1949, MIL-STD-271(SH), NAVSEA 2501-1500-1, ASTM E 709 and ASTM B & PV Code - Section V. AMS 3044 is covered under MIL-STD-1949.

Temperature Limits: 120°F Maximum

Shelf Life: Two (2) years when stored in a clean area, away from excessive heat or cold. A Certificate of Shelf Life is available upon request.

Directions for Use

Preparation:

1. For best results, use when can is between 70° and 90° F (21° and 32° C).
2. Thoroughly clean surface to be examined.
3. Shake can vigorously for fifteen seconds and occasionally during use.
4. Point spray button toward inspection surface, holding can 7 to 9 inches (18 to 24 cm) from surface.

5. Spray solution onto suitable, magnetized surface until the surface is thoroughly covered with solution.
6. Examine the surface under black light for fluorescent indications.
7. If clogging develops, turn spray button 1/4 turn. If clogging persists, remove and clean spray button. DO NOT put pin or other object into can opening. Gently replace spray button with a twisting motion, holding top of can and spray button opening pointed away from you.
8. Discard empty can in trash. DO NOT place in garbage compactor.

DISCLAIMER: OUR TECHNICAL ADVICE, INFORMATION AND STATEMENTS GIVEN VERBALLY, IN WRITING OR IN THE FORM OF TEST RESULTS, ARE OFFERED FOR YOUR GUIDANCE WITHOUT WARRANTY. NO WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE IS MADE. IT IS THE USER'S RESPONSIBILITY TO TEST THE SUITABILITY OF EACH PRODUCT FOR HIS INTENDED PROCESS AND APPLICATIONS. OUR GUARANTEE IS LIMITED TO THE CONSISTENT QUALITY OF OUR PRODUCTS.
