

BRINELL HARDNESS TESTERS WITH MILLING SURFACE PREPARATION FOR FORGES AND HEAT TREATERS



STATIONARY BRINELL SYSTEMS WITH SURFACE PREPARATION BY MILLING

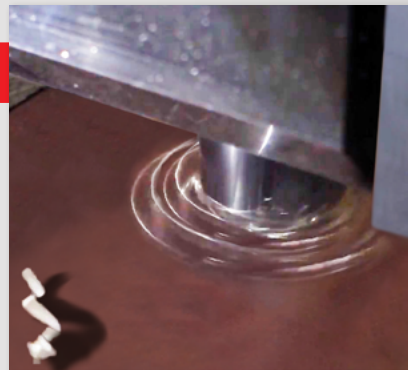
Unique multi-tool system equipped with milling body, Brinell indenter, objective with camera and a laser pointer. This is a technological innovation in support of quality control bringing the hardness measurement to the next level.



HOW DOES IT WORK?

Just **push the start button** and wait for the result:

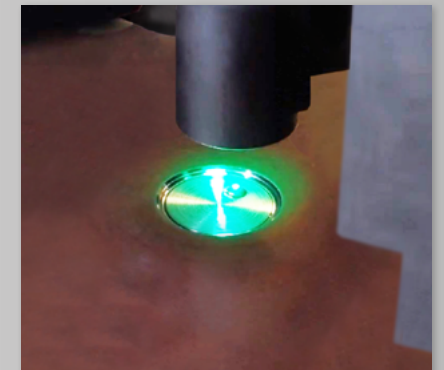
1. Automatic research and contact with the sample
2. Automatic clamping
3. Auto-milling at programmed depth
4. Auto indenting and loading
5. Automatic reading with autofocus
6. Autoreturn and movement to the second sample



MILL



INDENT



READ



ADVANTAGES

SAVE TIME, MONEY AND INCREASE ACCURACY!

- 45 sec for one complete test including surface preparation
- Test 100% of production with maximum Brinell accuracy better than 0.5%
- No risk of human error, thanks to the optimal milled surface roughness and the automatic reading through camera
- Automatize the quality inspection process
- Move human resources to other jobs
- Always the same surface roughness, no risk of damaging or heating the testing surface
- Thanks to the time saving and less human resources involved in hardness measurements, the investment results in higher testing efficiency and precision. (will have fast return)

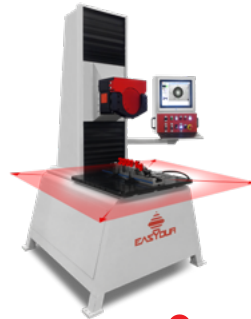
WHAT'S MORE?

- Clamping system with programmable pressing force
- Possibility to test 40mm from sample walls or small samples
- No vibrations during milling
- Dedicated stand support designed for Brinell tests at 3000kgf
- Possibility to program up to 2000 RPM
- Milling depth up to 5 mm
- Milling hardness up to 55HRC

MODELS SHOW US YOUR SAMPLE, WE SUGGEST YOU THE RIGHT STAND FRAME

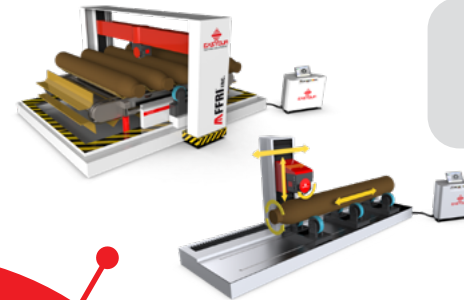
INTEGRAL REVOLOVER:

Hardness tester for small and medium sample



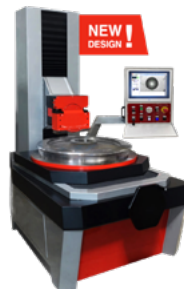
EASY BOTTLE:

Special application for gas bottles, cylinders and round bars



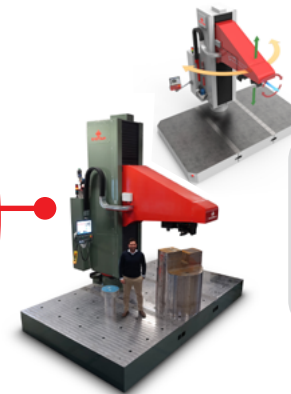
INTEGRAL ROTARY:

Hardness tester with motorized table 360° rotation and translation



EASY FLAG:

CNC radial hardness tester with rotating flag. 2000mm height capacity and 2000mm from column to the indenter



INTEGRAL RINGS:

Hardness tester with laying column for testing on top and side surface

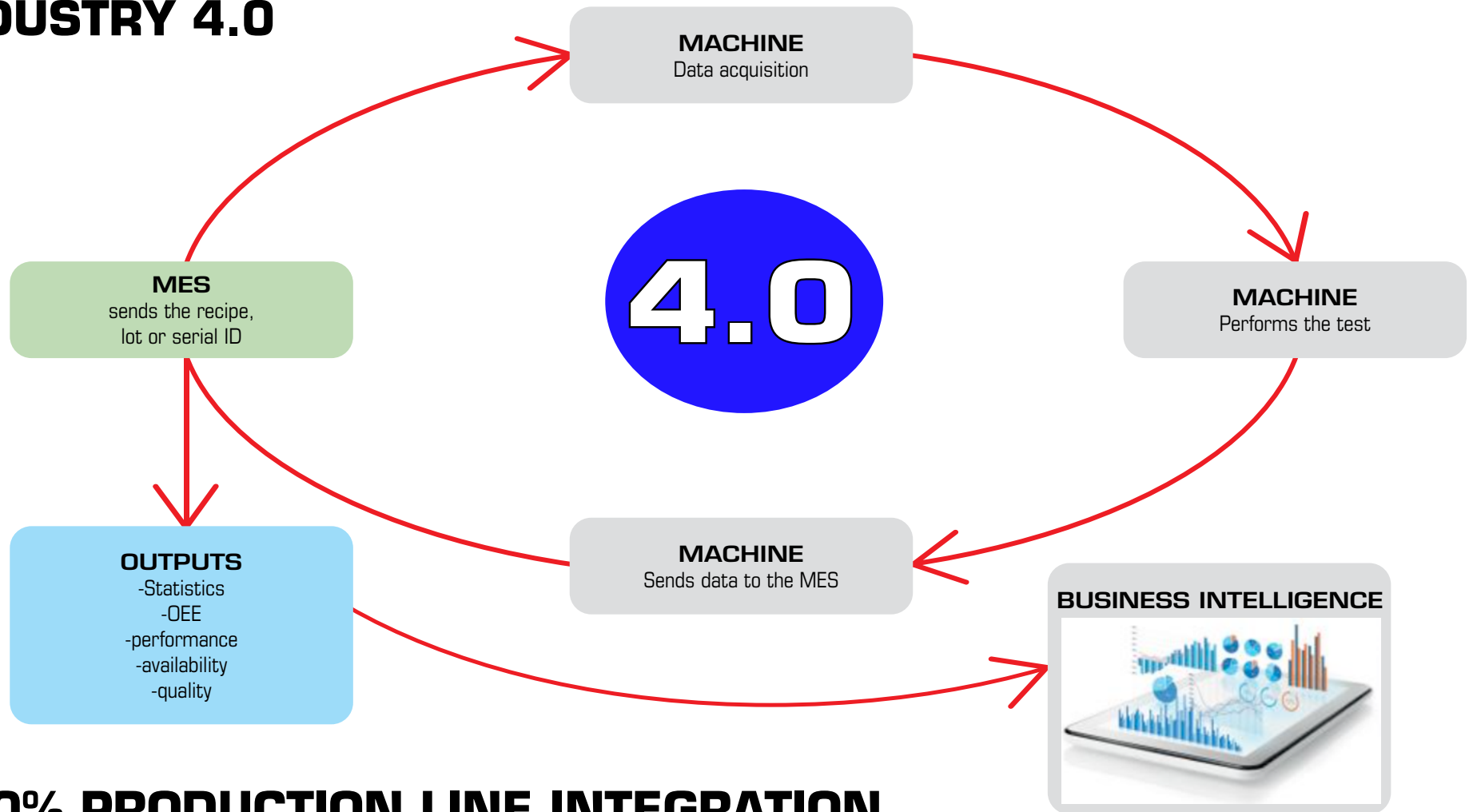


EASY PORTAL:

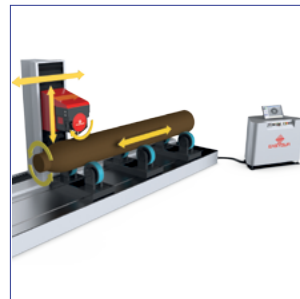
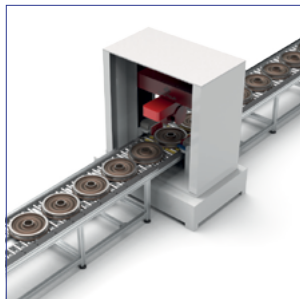
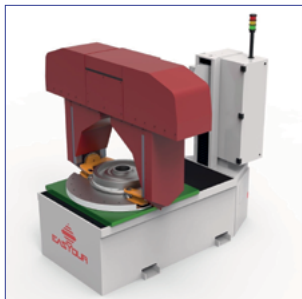
CNC portal bridge hardness tester for very long samples or many samples in row



INDUSTRY 4.0



100% PRODUCTION LINE INTEGRATION



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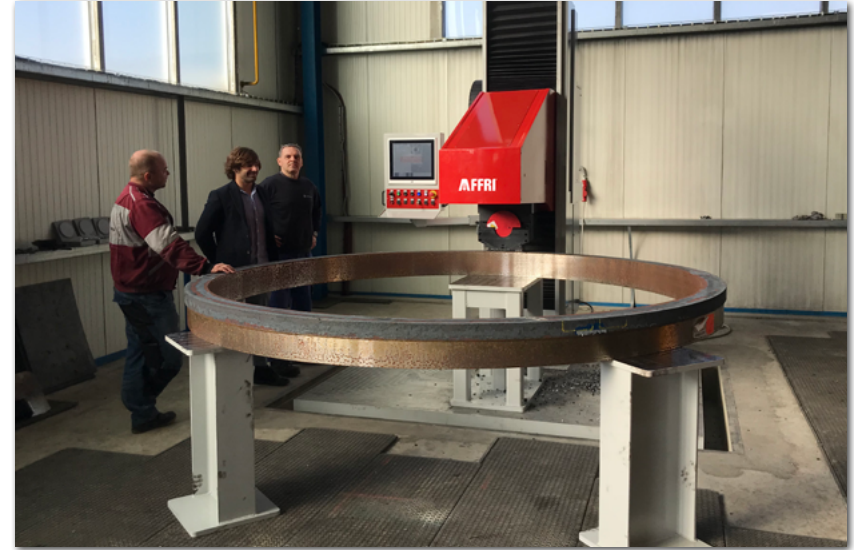
AUTO PROCESS OF TEST CYCLE

HARDNESS TEST ON RINGS

- 1** The hardness tester is in home position (90° right side from the center). The red flag is completely turned sideways to free space for loading the sample.



- 2** After pressing the start button, the red flag rotates automatically over the sample (center position) and immediately moves downwards till the ring is clamped.



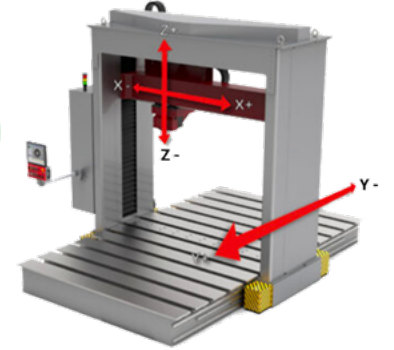
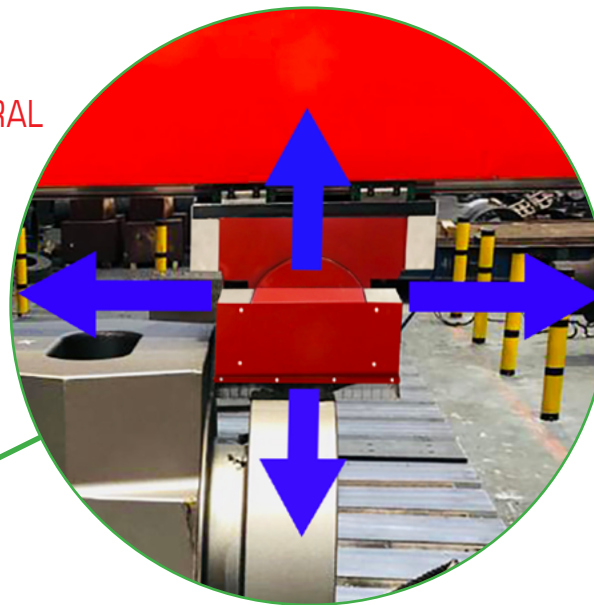
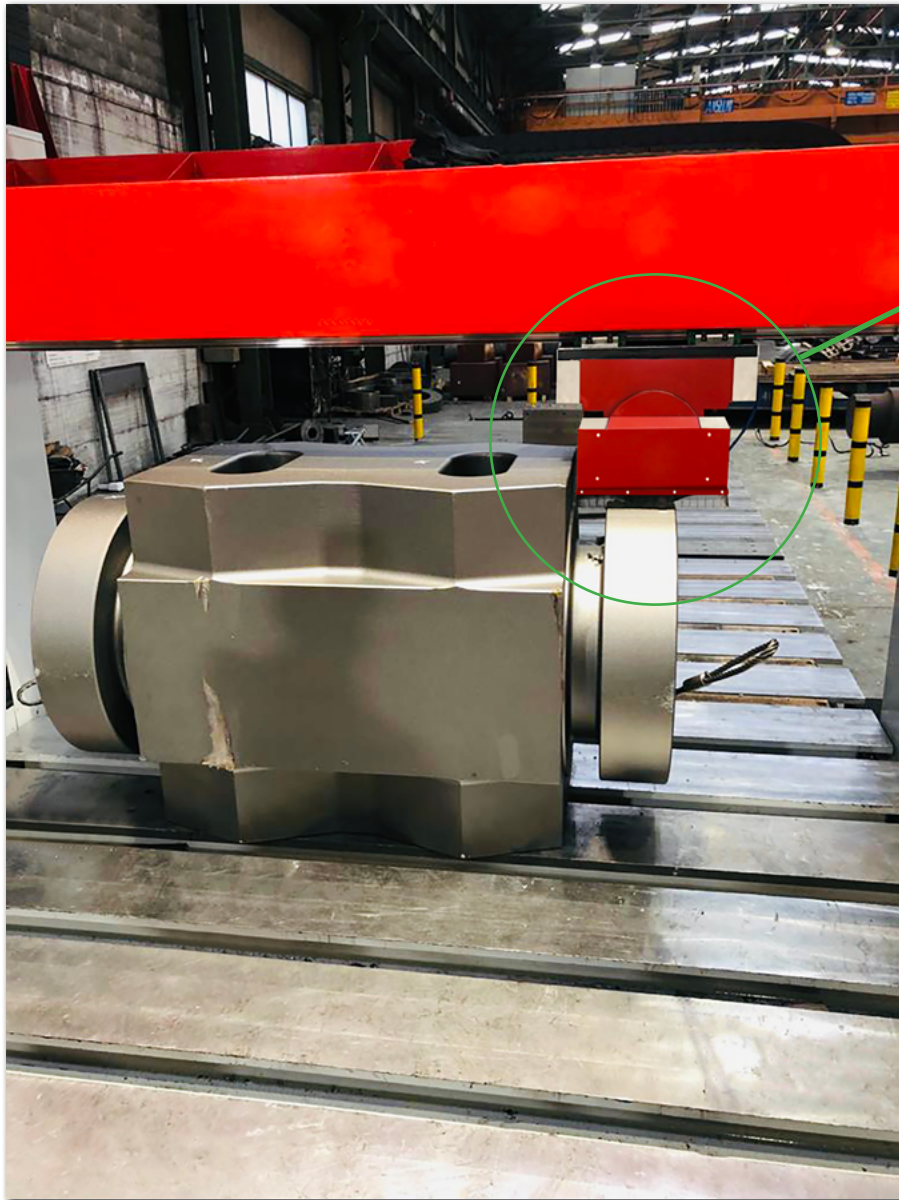
- 3** The hardness tester blocks the sample and performs two tests automatically along with milling sample preparation, indenting and reading (auto-illumination, auto-focus and auto-reading).



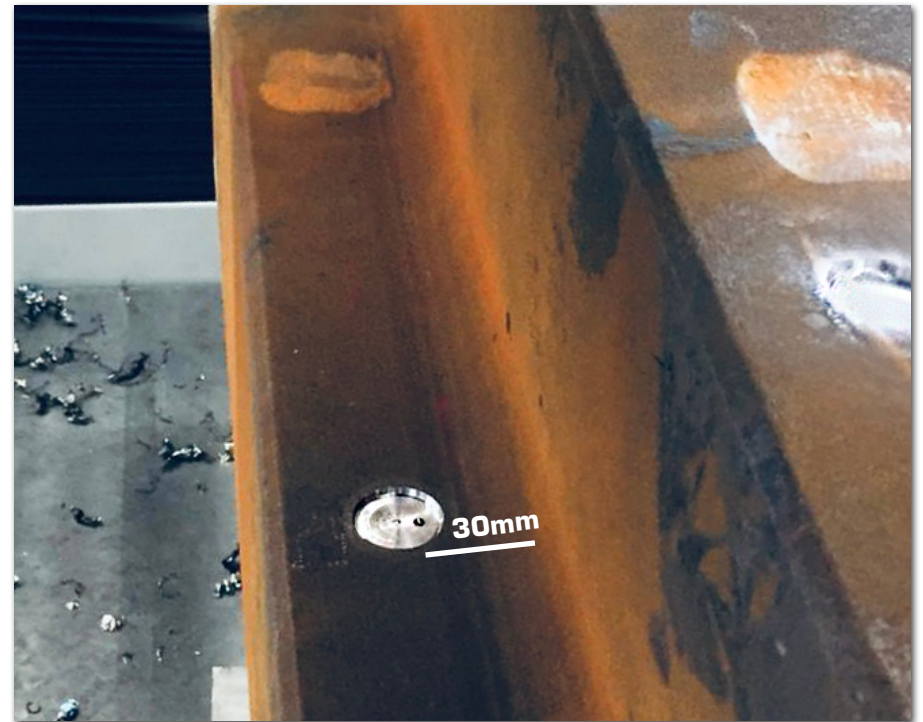
- 4** **1** When test cycle is finished, the hardness tester returns in home position, being ready for a new test.



EXAMPLE OF APPLICATION GENERAL



Brinell test on any sample geometry. Our hardness tester can test 30mm from a wall.





TEST 100% OF PRODUCTION



Test bulky forged samples,
together with smaller parts.

